

# Work Order ID 58013

April 21, 2010 12:57:40 PM



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|                |            |                 |  |               |       |  |
|----------------|------------|-----------------|--|---------------|-------|--|
| Item ID:       | D3033-1    | Accept          |  | Setup         | Start |  |
| Revision ID:   |            |                 |  |               |       |  |
| Item Name:     | Seat Track |                 |  |               | Stop  |  |
| Start Date:    | 21/04/2010 | Start Qty: 2.00 |  | Cust Item ID: |       |  |
| Required Date: | 28/04/2010 | Req'd Qty: 2.00 |  | Customer:     |       |  |
| Reference:     |            |                 |  |               |       |  |

|            |               |  |       |         |            |  |       |  |     |       |  |
|------------|---------------|--|-------|---------|------------|--|-------|--|-----|-------|--|
| Approvals: | Process Plan: |  | Date: | 10-4-21 | Tooling:   |  | Date: |  | Run | Start |  |
|            | QC:           |  | Date: |         | SPC (Y/N): |  | Date: |  |     | Stop  |  |

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |  |  |  |  |  |  |  |  |
|----------|--------------|--|--|--|--|--|--|--|--|
| D3033    | Rev A1       |  |  |  |  |  |  |  |  |

|     |                 |   |      |  |  |  |  |  |                |
|-----|-----------------|---|------|--|--|--|--|--|----------------|
| 100 |                 | BAND SAW  | 0.00 |  |  |  |  |  |                |
|     | Bandsaw         | Memo  | 0.00 |  |  |  |  |  |                |
|     | Jeaspa Bandsaw  | 1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033 □ Ensure cut is started at correct place per dwg □ Batch: B30209 □ 2-Deburr |      |  |  |  |  |  |                |
|     |                 |   |      |  |  |  |  |  | ⇒ m.k 10/04/22 |
| 110 |                 | QC5- Inspect part completeness to step on W/O   | 0.00 |  |  |  |  |  |                |
|     | QC              | Memo  | 0.00 |  |  |  |  |  | ⇒ m.k 10/04/22 |
|     | Quality Control |   |      |  |  |  |  |  | (IX)           |
| 120 |                 | Chemical Conversion Coat per QSI005 4.1   | 0.00 |  |  |  |  |  |                |
|     | HandFinish      | Memo  | 0.00 |  |  |  |  |  | ⇒ m.k 10/04/23 |
|     | Hand Finishing  |   |      |  |  |  |  |  |                |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 58013

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Item ID: D3033-1

Accept



Setup Start



Revision ID:

Item Name: Seat Track

Stop



Start Date: 21/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00

*M*

*10/04/23*

*(21)*

*0*



QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

*10/04/23 (1)*

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10.04.23*

*MF 10-4-23*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

# Picklist Print

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Work Order ID: 58013



Parent Item: D3033-1



Parent Item Name: Seat Track


Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP: A ☐ 07.01.03 ☐ New issue ☐ EC

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3033-144<br><br>Seat Track |                        | Manufactured  | No          |                     |                  | 100             | f                  | 6.9211         | 3.1789                   |               |                |        |



| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| ST492            | 6.9211         |                 |
| 30209 ✓          | 6.9211         |                 |

*m-h 10/04/22*

1-5789

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

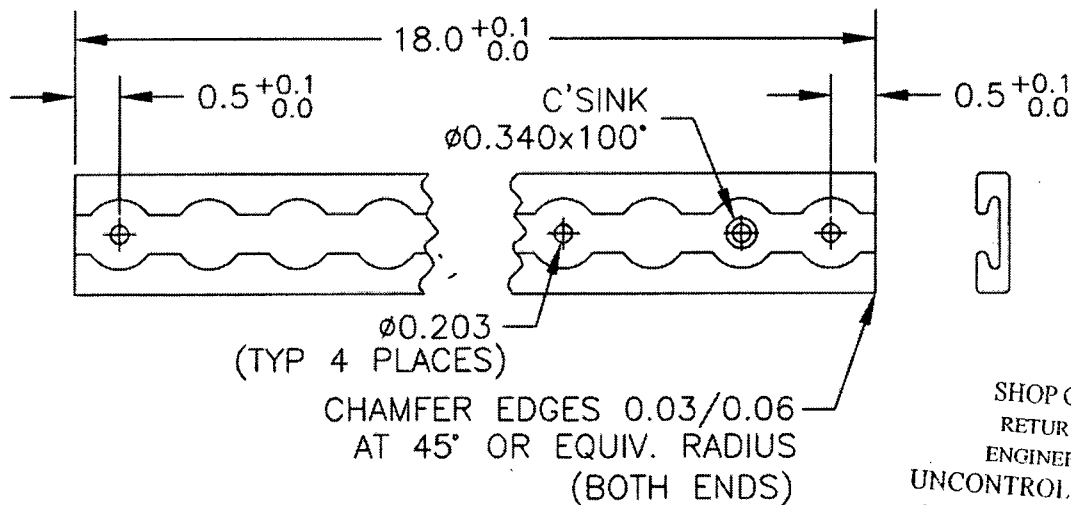
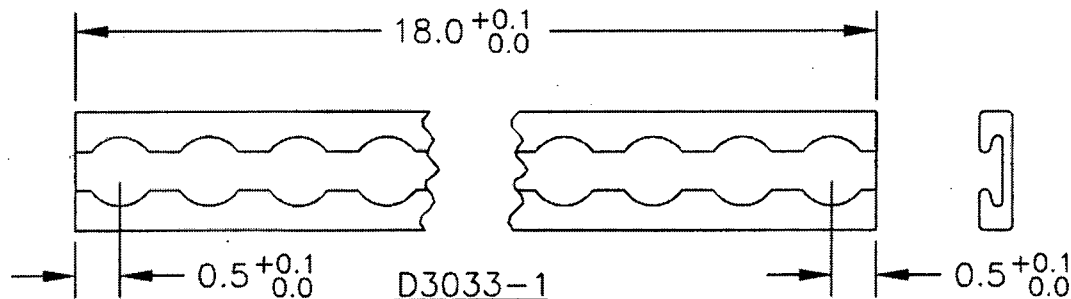
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



|         |          |                 |            |   |
|---------|----------|-----------------|------------|---|
| DESIGN  | CP       | DRAWN BY        | CP         | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |
| CHECKED | A        | APPROVED        | A          | DRAWING NO. D3033                                 |
| DATE    | 01.05.18 | TITLE           | SEAT TRACK | REV. A<br>SHEET 1 OF 1<br>SCALE 1:2               |
| A       | 01.05.18 | NEW ISSUE       |            |   |
| AI      | 03.08.25 | NOTE 1 MODIFIED |            |   |

## SPECIFICATION CONTROL DRAWING



D3033-3  
(CAN MAKE FROM D3033-1)

### D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WITHOUT NOTICE  
WORK ORDER  
NO. 58013

D3033-144 AI

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01.05.30

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